

Air Velocity in a Pipe

Using the equation and typical values of V, D, and L explained to the right approximate values of P are computed as follows:

| Velocity Ft / Sec | Pipe Diameter in Inches, 10' long | | | | |
|----------------------|-----------------------------------|-------|-------|--------|--------|
| | 1 | 2 | 4 | 6 | 10 |
| 1 | .0004 | .0002 | .0001 | .00007 | .00004 |
| 2 | .0016 | .0008 | .0004 | .00030 | .00016 |
| 5 | .0100 | .0050 | .0025 | .00170 | .0010 |
| 10 | .0400 | .0200 | .0100 | .00670 | .0040 |
| 15 | .0900 | .0450 | .0225 | .01500 | .0090 |
| 20 | .1600 | .0800 | .0400 | .02700 | .0160 |
| 25 | .2500 | .1250 | .0625 | .04170 | .0250 |
| 30 | .3600 | .1800 | .0900 | .06000 | .0360 |

$$V = \sqrt{\frac{25,000 DP}{L}}$$

- V = air velocity in feet per second
- D = pipe inside diameter in inches
- L = length of pipe in feet
- P = pressure loss due to air friction in ounces/square inch

Air Volume Discharged from Pipe

- CFM = air volume in cubic feet per minute
- V = air velocity in feet per second as determined in the equation at the top of this page
- A = cross section area of pipe in square feet

$$CFM = 60VA$$

Boyle's Law

If temperature is kept constant, the volume of a given mass of gas is inversely proportional to the pressure which is exerted upon it.

$$\frac{\text{Initial Pressure}}{\text{Final Pressure}} = \frac{\text{Final Volume}}{\text{Initial Volume}}$$

Air Supply Requirements (operating pressure: 90 PSI)

| Tool | Class | Typical Air Consumption (CFM) | Hose Size (inches) | | |
|----------------------|---------------|-------------------------------|--------------------|-------------|--------------|
| | | | 0 - 10 ft. | 10 - 50 ft. | 50 - 200 ft. |
| Paving breakers | 25 lb. | 45 | 1/2" | 1/2" | 3/4" |
| | 35 lb. | 50 | 1/2" | 3/4" | 3/4" |
| | 60 lb. | 65 | 1/2" | 3/4" | 1" |
| | 80 lb. | 80 | 3/4" | 3/4" | 1" |
| Clay diggers | | 45 | 1/2" | 1/2" | 3/4" |
| Hand drills | 8 lb. | 20 | 3/8" | 3/8" | 1/2" |
| | 15 lb. | 32 | 3/8" | 1/2" | 1/2" |
| Rock (sinker) drills | 45 lb. | 105 | 3/4" | 3/4" | 1" |
| | 55 lb. | 130 | 3/4" | 1" | 1" |
| Tampers | 5" butt | 20 | 3/8" | 1/2" | 1/2" |
| | 6" butt | 30 | 1/2" | 1/2" | 3/4" |
| Sump pump | 3 HP | 100 | 3/4" | 3/4" | 1" |
| Sludge pump | Ejector | 90 | 1" | 1" | 1" |
| Vibrators | 2-1/2" | 60 | 1" | 1" | 1" |
| | 3" | 60 | 1" | 1" | 1" |
| Chipping hammers | | 25 | 3/8" | 1/2" | 1/2" |
| Impact wrenches | 3/8" sq. dr. | 10 | 5/16" | 3/8" | 3/8" |
| | 1/2" | 15 | 5/16" | 3/8" | 1/2" |
| | 3/4" | 25 | 3/8" | 1/2" | 1/2" |
| | 1" | 50 | 1/2" | 3/4" | 3/4" |
| Drills | 1/4" - 1/2" | 22 | 3/8" | 3/8" | 1/2" |
| Grinders | die / burr | 20 | 3/8" | 3/8" | 1/2" |
| | small angle | 20 | 3/8" | 3/8" | 1/2" |
| | 3 HP vertical | 75 | 1/2" | 3/4" | 1" |

